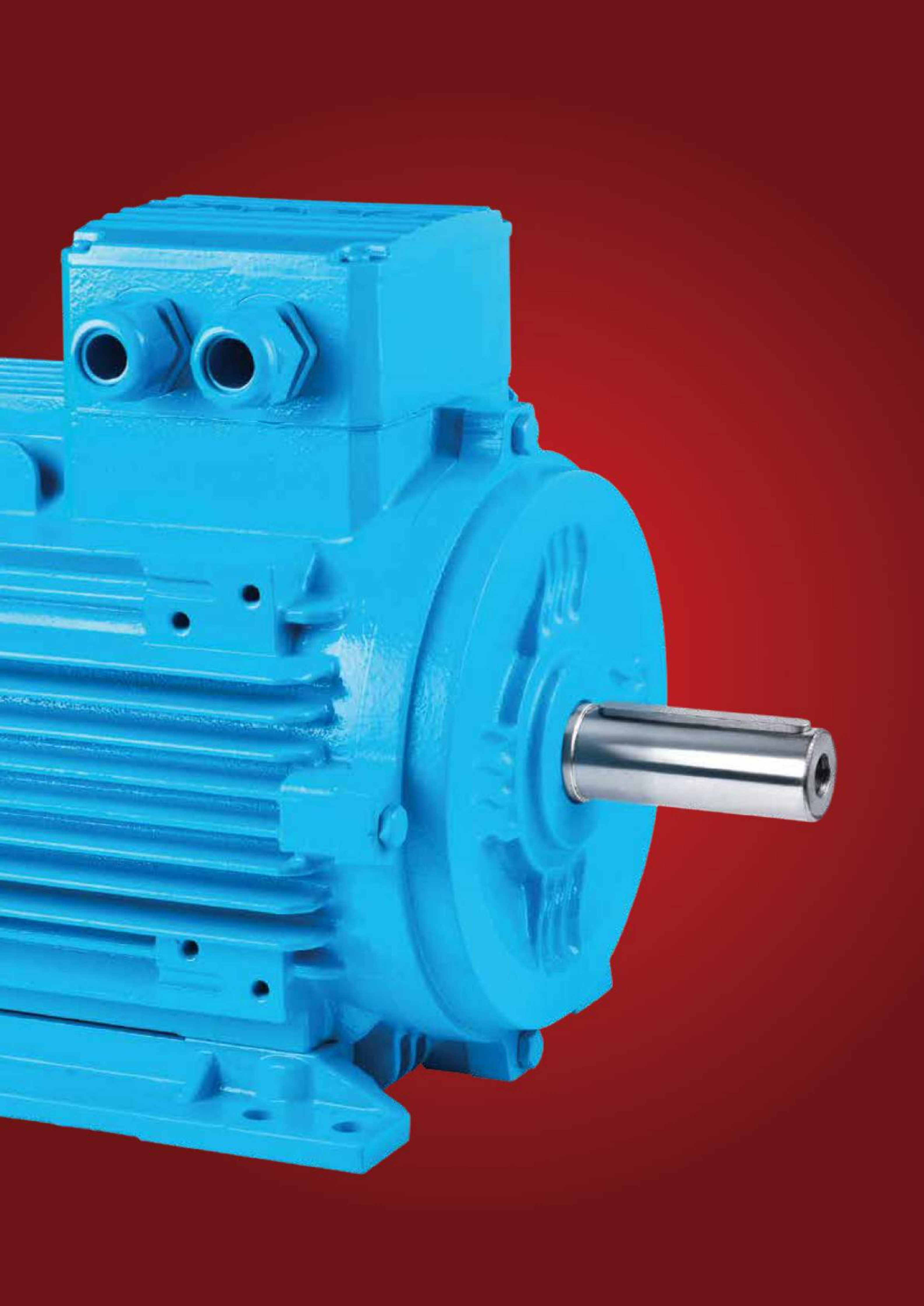
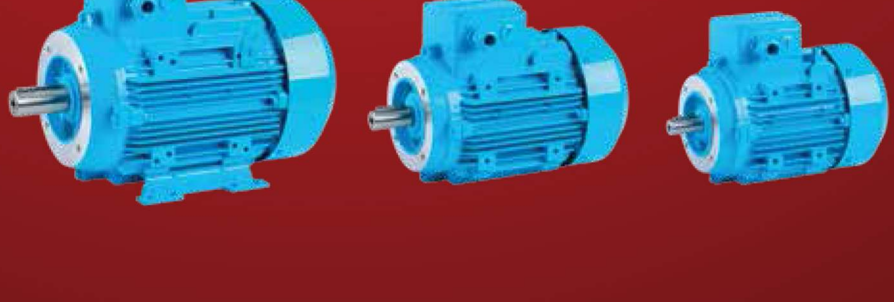
IE2 and IE3
THREE PHASE ASYNCHRONOUS
ELECTRIC MOTORS



IE2 and IE3 Motors

The main design and technology of our motor is completely suitable to the IE3 efficiency class. Since the outside dimensions of the IE3 and IE2 design are completely same the replacement of the IE2 motor with IE3 motors will be done easily.
In addition to the motors according to the European standards, We also manufacture special motors for its customers to decrease the cost and increase the productivity.



After injecting the pure aluminum into the rotor cores in a fully automatic rotor injection line the rotor cores becomes ready for assembly.
In automatic winding lines stator cores are wound and varnished either by automatic dipping method or VPI (Vacuum Pressure Impregnation) method according to the needs and usage area. So the products are always in the best levels of quality and performance.

After all of these operations, our motors which are assembled in accordance with product prescriptions, are being tested and controlled fully for the last time and shipped to the customers after packaging.

TECHNICAL INFORMATION

All of our standard products are designed, manufactured, and tested according to the IEC and EN standards given below:

IEC 60034-1	Rating and performance
IEC 60034-2-1	Methods for determining losses and efficiency
IEC 60034-5	Classification of degrees of protection
IEC 60034-6	Methods of cooling
IEC 60034-7	Symbols of construction and mounting arrangements
IEC 60034-8	Terminal markings and direction of rotation
IEC 60034-9	Noise limits
IEC 60034-11	Built-in thermal protection
IEC 60034-14	Vibration limits
IEC 60034-18-1	Functional evaluation of insulation system
IEC 60034-30	Efficiency classes (IE-code)
IEC 60038	Standard voltages
EN 50347	Dimensions and output for electrical machines
EN 55014-1 EN 61000-3-2 EN 61000-3-3	Electromagnetic compatibility

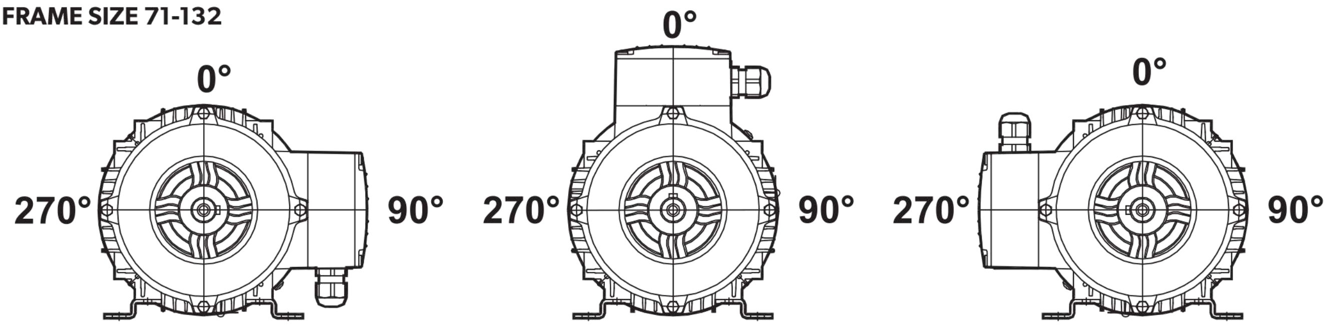
According to IEC 60034-1, catalogue values are permitted to deviate from the real values as follows:

Speed (n)	$\Delta n = \pm 20\% \ (ns - n_N)$, $P_N > 1$ kW $\Delta n = \pm 30\% \ (ns - n_N)$, $P_N <= 1$ kW
Efficiency %(η)	$\Delta\eta = -15\% \ (100 - \eta_N)$, $P_N <= 150$ kW $\Delta\eta = -10\% \ (100 - \eta_N)$,$P_N > 150$ kW
Power factor (cos φ)	$\cos\varphi = -1/6 \ (1 - \cos\varphi)$
Locked rotor current (I_{LN})	$\Delta (I_{LN}) = +20\% \ (I_{LN})$
Starting Torque (M_L / M_N)	min. $(M_L/M_N) = -15\% \ (M_L/M_N)$ max. $(M_L/M_N) = +25\% \ (M_L/M_N)$
Break down Torque (M_K/M_N)	$(M_K/M_N) = -10\% \ (M_K/M_N)$
Moment of Inertia (J) [kgm2]	$\Delta J = \pm 10\%$ J
Sound Pressure Level (L_{PA}) [dB(A)]	$L_{PA} = +3$ dB (A)

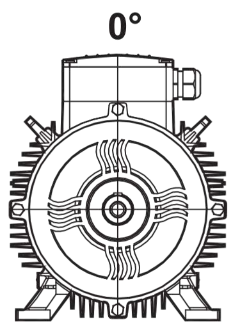
MECHANICAL CONSTRUCTION

71-132 frame size Motors provides flexibility for different mounting types through their detachable feet which can be mounted on three sides. This feature allows terminal box assembly on the desired side. Terminal box is on the top for standard motors
160 and 180 frame size motors have fixed feet construction

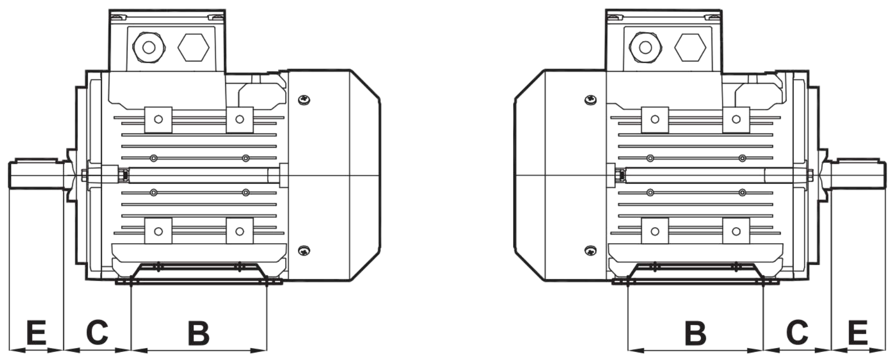
FRAME SIZE 71-132



FRAME SIZE 160-180



Additionally the housing and end shields are designed symmetrically for all of the frame sizes, so that the drive and none drive side end shields can be replaced and the direction of the rotor shaft group can be changed. By making this end shields and rotor shaft group modifications the user can have a motor with terminal box is at the non-drive side keeping the distance C according to the standard.



The row materials that we use in our motor depending on the frame size are listed below.

Frame Size	Housing	End Shields	Terminal Box and Cover	Feet	Fan Cover	Fan
71	Aluminum	Aluminum	Aluminum	Steel	Steel	Plastic
80	Aluminum	Aluminum	Aluminum	Steel	Steel	Plastic
90	Aluminum	Aluminum	Aluminum	Steel	Steel	Plastic
100	Aluminum	Aluminum	Aluminum	Steel	Steel	Plastic
112	Aluminum	Aluminum	Aluminum	Steel	Steel	Plastic
132	Aluminum	Aluminum	Aluminum	Steel	Steel	Plastic
160	Cast Iron	Cast Iron	Cast Iron	Cast Iron	Steel	Plastic
180	Cast Iron	Cast Iron	Cast Iron	Cast Iron	Steel	Plastic

TECHNICAL INFORMATION

ELECTRICAL CONSTRUCTION

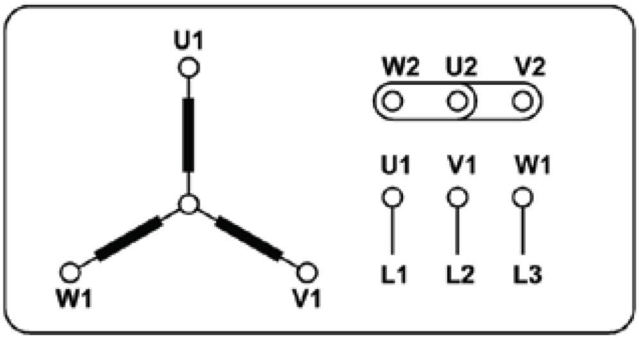
Our standard motors have insulation Class F while the temperature rise is Class B. This means the motors will have a longer service life and work under hard conditions.

Upon the customer's request, Class H insulation motors are manufactured.

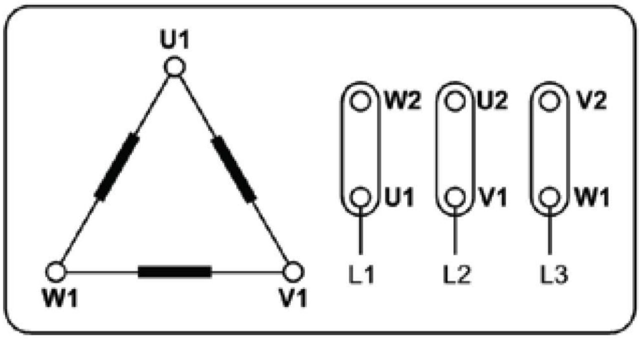
ELECTRICAL CONNECTIONS

Frame Size	71 - 80 - 90	100 - 112 - 132	160 - 180
Cable Glands	M20 + M16	M25 + M25	M32 + M32

The motors shall be connected in star or delta according to rated voltage given in their nameplate and the network voltage that they will be connected. For phase to phase 400 V supply the motors with 230/400V nameplate values shall be connected in star and the motors with 400/690V nameplate values shall be connected in delta.



Y Star Connection



Δ Delta Connection

RUNNING THE MOTORS AT 60Hz NETWORK

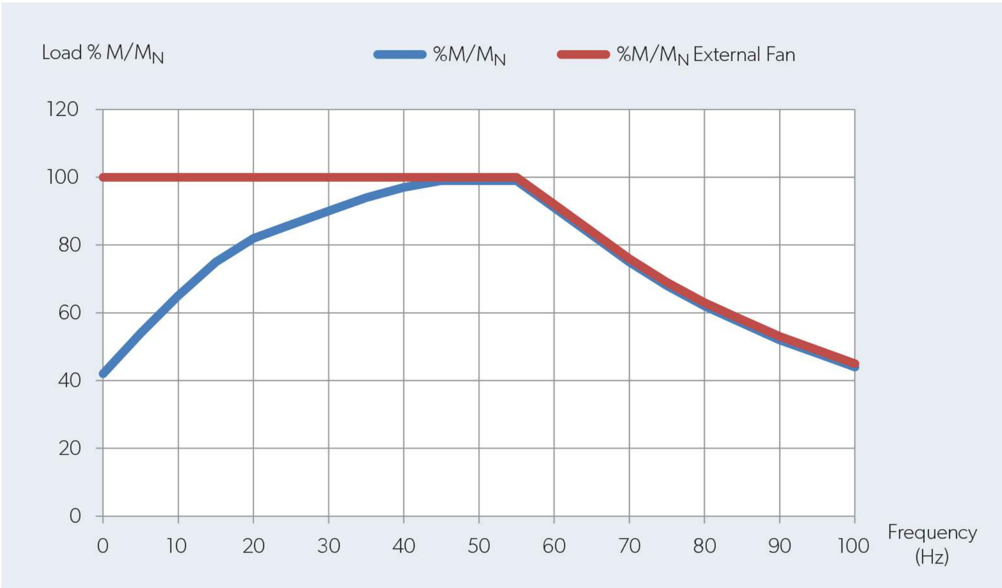
Our standard motors that have been manufactured for 50 Hz power supply can be used at 60 Hz network.
The ratios given below indicate changes in the given rated values.

50 Hz Rated Voltage	60 Hz Supply Voltage	Rated Speed	Rated Power	Rated Torque	Rated Current	Starting Torque	Break Down Torque	Starting Current
230V	220V	1.193	1	0.84	0.97	0.77	0.8	0.8
400V	380V	1.193	1	0.84	0.97	0.77	0.8	0.8
400V	440V	1.20	1.16	0.97	0.98	0.87	0.9	0.9

TECHNICAL INFORMATION

SPEED CONTROL AND DRIVERS

Our standart motors are suitable for electronic speed control operations. The frequency range that the motor can be driven with their fan is given below with blue line. If the motor will be driven in a wider range then an external fan is necessary. By using an external fan the motors can be driven in the range defined by red line.



ENVIRONMENTAL CONDITIONS

Motors are designed to operate at ambient temperature up to 40°C according to IEC 60034-1.
Rated output will change at the % ratings given below for different ambient temperatures

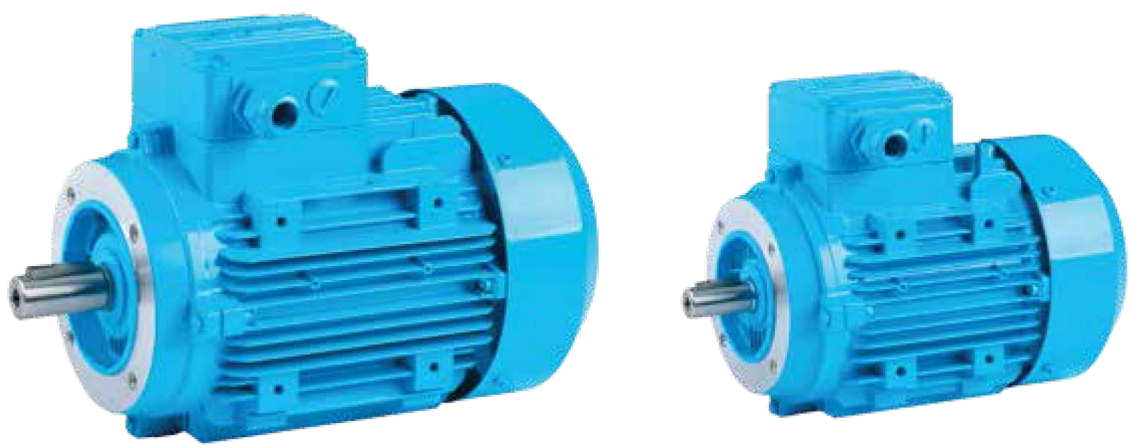
Ambient Temperature	<30 °C	35 °C	40 °C	45 °C	50 °C	55 °C	60 °C
% Power Ratio	105	102	100	97	93	87	82

TECHNICAL INFORMATION

BEARINGS

Standard motors are equipped with deep grove ball bearings with ZZ shields as listed below according to the frame size.
NU NJ type bearing are optional.

Frame Size	Drive Side End Shield	Non Drive Side End Shield
71	6202 ZZ	6202 ZZ
80	6204 ZZ	6204 ZZ
90	6205 ZZ	6205 ZZ
100	6206 ZZ	6206 ZZ
112	6206 ZZ	6206 ZZ
132	6208 ZZ	6208 ZZ
160	6309 ZZ	6209 ZZ
180	6310 ZZ	6210 ZZ



TECHNICAL INFORMATION

PRODUCT TYPE CODES

2 EL 132 M 4 C FC 00 000

- **000** → **Additional Motor Features**
  000.....999 000 : Standard Motor
- **00** → Electrical Specifications:
  AA..ZZ Voltage, frequency etc.
- **FC** → Construction Types/Flange Types
  PD : Feet mounted B3 type construction
  FA : With B5 flange
  FC : With B14a flange
  FS : With special flange
  PA : Feet mounted B5 type construction
  PC : Feet mounted B14a type construction
  PS : Feet mounted with special flange
  Y0..Y9: With flange for gearbox connection
  PX : Feet mounted without drive side end shield
  XX : Without feet and drive side end shield
  Z0-Z9: With feet and special gearbox flange
- **C** → Core Length: A, B, C,D
- **4** → Number of Poles
  2:2 poles 3000 rpm
  4:4 poles 1500 rpm
  6:6 poles 1000 rpm
  D : dahlander 4/2 poles constant torque 1500/3000 rpm
  E : dahlander 4/2 poles square-law torque 1500/3000 rpm
  F : dahlander 8/4 pole constant torque 750/1500 rpm
  G: dahlander 8/4 poles square-law torque 750/1500 rpm
  S : separate windings 6/4 poles 1000/1500 rpm
  T : separate windings 12/4 poles 500/1500 rpm
  U : separate windings 12/2 poles 500/3000 rpm
  Z: 12 poles 500 rpm
- **M** → Housing Length
  S: Short
  M: Medium
  L: Long
- **132** → Frame Sizes:71, 80, 90, 100, 112, 132, 160, 180
  The height of the shaft axis from feet base of motor (mm)
- **EL** → Basic Motor Types
  EL : Aluminum housing standard motors
  EG : Cast iron housing standard motors
  EC : Aluminum housing compact motors
  ED : Cast iron housing compact motors
- **2** → Motor Efficiency Classes:
  1: IE1
  2: IE2
  3: IE3

TECHNICAL INFORMATION

PRODUCT TYPE CODES

00

Electrical Specifications

AA..ZZ Voltage, frequency etc.

2nd digit: Additional Electrical Features
0: Standard motor, basic version
A: Motors with thermistor
B: Motors with heater
C: Motors with thermal switch
K: Motors with thermistor and heater

1st digit : Voltage and Frequency

A: 230/400V 50Hz
B: 400/690V 50Hz
C: 240/415V 50Hz
D: 415/720V 50Hz
E: 220/380V 60Hz Standard power
F: 380/660V 60Hz Standard power
G : 220V 60Hz
H : 290/500V 50Hz
I: 220/380V 60Hz 16% increased rated output power
J: 380/660V 60Hz 16% increased rated output power

PERFORMANCE AND DIMENSIONS

ELECTRICAL CHARACTERISTICS 400V 50Hz 3000 rpm

IE2

Voltage (V)	Type	Rated Values								Starting Values		Breakdown Torque	Moment of Inertia	B3 Motor Weight	Sound Pressure Level
		Power	Speed	Current	Torque	Power Factor	Efficiency % η			Current	Torque				
		kW	rpm	A	Nm	Cosφ	4/4	3/4	1/2	I_A/I_N	M_A/M_N	M_K/M_N	kgm^2	kg	dB(A)
230/400	2EL071M2A	0,37	2805	0,90	1,26	0,80	74,2	74,5	72,5	5,0	2,5	2,8	0,00067	5,5	54
	2EL071M2B	0,55	2800	1,25	1,87	0,84	75,8	77,0	76,0	5,0	2,4	2,7	0,00086	6,3	54
	2EL080M2A	0,75	2850	1,67	2,51	0,83	78,0	79,0	77,5	5,7	2,5	3,0	0,00120	8,7	56
	2EL080M2B	1,10	2850	2,36	3,69	0,84	80,1	81,3	80,7	5,8	2,7	3,1	0,00140	9,7	56
	2EL090S2A	1,50	2880	3,19	4,98	0,83	81,8	82,6	82,0	6,0	2,4	3,1	0,00200	14,1	60
	2EL090L2B	2,20	2860	4,48	7,35	0,85	83,2	85,0	85,0	6,0	2,6	3,1	0,00220	15,5	60
	2EL100L2B	3,00	2900	5,80	9,88	0,88	84,8	85,2	84,7	7,0	2,6	3,4	0,00460	20,8	63
400/690	2EL112M2A	4,00	2910	7,50	13,13	0,89	86,5	87,1	86,8	7,0	2,4	3,6	0,00850	25,7	66
	2EL132S2A	5,50	2930	10,20	17,93	0,89	87,4	87,8	87,0	7,5	2,4	3,7	0,01900	41,0	68
	2EL132S2B	7,50	2925	13,60	24,50	0,90	88,5	88,8	88,6	7,6	2,6	3,7	0,02200	45,2	68
	2EG160M2A	11,00	2940	19,70	35,73	0,90	89,4	89,6	88,2	7,4	2,4	3,5	0,04400	106,6	70
	2EG160M2B	15,00	2935	27,20	48,80	0,88	90,3	90,7	90,7	7,0	2,5	3,4	0,05300	112,8	70
	2EG160L2C	18,50	2935	32,20	60,19	0,91	91,1	91,5	91,0	8,2	2,9	3,8	0,06200	130,2	70
	2EG180M2A	22,00	2955	39,00	71,10	0,89	91,4	91,6	90,6	7,9	2,6	3,6	0,07100	162,6	70

ELECTRICAL CHARACTERISTICS 400V 50Hz 1500 rpm

IE2

Voltage (V)	Type	Rated Values								Starting Values		Breakdown Torque	Moment of Inertia	B3 Motor Weight	Sound Pressure Level
		Power	Speed	Current	Torque	Power Factor	Efficiency % η			Current	Torque				
		kW	rpm	A	Nm	Cosφ	4/4	3/4	1/2	I_A/I_N	M_A/M_N	M_K/M_N	kgm^2	kg	dB(A)
230/400	2EL071M4B	0,25	1425	0,71	1,68	0,69	74,0	73,5	70,5	4,4	2,0	3,0	0,00080	5,9	46
	2EL071M4C	0,37	1425	1,00	2,47	0,70	76,1	75,5	71,5	4,6	2,0	3,0	0,00096	6,7	46
	2EL080M4B	0,55	1440	1,45	3,65	0,71	77,1	76,7	75,0	5,2	2,0	3,0	0,00180	9,7	50
	2EL080M4C	0,75	1440	1,89	4,97	0,72	79,6	79,2	77,0	5,2	2,0	3,0	0,00220	10,5	50
	2EL090S4B	1,10	1440	2,60	7,30	0,75	81,4	81,4	80,5	5,6	2,2	3,1	0,00320	14,4	52
	2EL090L4C	1,50	1440	3,40	9,95	0,77	82,8	83,0	82,0	6,0	2,3	3,2	0,00390	17,2	52
	2EL100L4B	2,20	1445	4,85	14,60	0,78	84,3	85,3	84,2	6,0	2,1	3,2	0,00800	22,7	54
	2EL100L4C	3,00	1440	6,42	19,89	0,79	85,5	85,7	84,6	6,3	2,3	3,1	0,01100	24,2	54
400/690	2EL112M4C	4,00	1450	8,20	26,35	0,81	86,8	87,4	86,5	6,6	2,5	3,4	0,01300	32,0	58
	2EL132S4B	5,50	1455	11,05	36,10	0,82	87,7	88,6	88,0	6,7	2,6	3,2	0,03000	47,8	62
	2EL132M4C	7,50	1460	15,00	49,00	0,81	88,7	89,0	89,0	7,0	2,7	3,3	0,03500	54,8	62
	2EG160M4B	11,00	1465	21,30	71,70	0,83	89,8	90,3	89,5	6,9	2,4	3,0	0,06800	113,6	65
	2EG160L4C	15,00	1460	28,80	98,12	0,83	90,6	91,3	90,9	6,9	2,6	3,0	0,08500	131,9	65
	2EG180M4B	18,50	1465	34,90	120,60	0,84	91,2	91,5	91,4	6,9	2,5	3,0	0,12600	157,6	65
	2EG180L4C	22,00	1465	41,40	143,40	0,84	91,6	91,7	91,5	7,1	2,6	3,2	0,14000	174,4	65

PERFORMANCE AND DIMENSIONS

ELECTRICAL CHARACTERISTICS 400V 50Hz 1000 rpm

IE2

Voltage (V)	Type	Rated Values								Starting Values		Breakdown Torque	Moment of Inertia	B3 Motor Weight	Sound Pressure Level
		Power	Speed	Current	Torque	Power Factor	Efficiency % η			Current	Torque				
		kW	rpm	A	Nm	Cosφ	4/4	3/4	1/2	I_A/I_N	M_A/M_N	M_K/M_N	kgm²	kg	dB(A)
230/400	2EL071M6B	0,18	920	0,60	1,87	0,67	64,5	63,0	57,0	3,2	1,9	2,3	0,00075	5,9	42
	2EL071M6C	0,25	920	0,78	2,59	0,69	66,5	66,0	61,0	3,3	1,9	2,3	0,00092	6,6	42
	2EL080M6A	0,37	925	1,08	3,82	0,69	71,4	71,5	70,0	4,0	2,0	2,6	0,00190	9,1	45
	2EL080M6B	0,55	932	1,50	5,64	0,72	73,5	74,0	71,0	4,2	2,1	2,6	0,00240	9,9	45
	2EL090S6A	0,75	940	2,00	7,62	0,71	75,9	76,1	73,1	4,1	2,0	2,6	0,00360	13,3	48
	2EL090L6B	1,10	940	2,90	11,18	0,70	78,1	78,3	75,0	4,3	2,1	2,6	0,00400	14,8	48
	2EL100L6A	1,50	950	3,72	15,00	0,73	79,8	80,2	79,5	4,5	2,1	2,6	0,01000	20,2	52
	2EL112M6A	2,20	960	5,32	21,90	0,73	81,8	82,0	81,5	5,3	2,1	2,7	0,01400	25,0	56
400/690	2EL132S6A	3,00	970	6,85	29,60	0,76	83,3	84,0	83,0	5,6	2,0	2,8	0,02800	42,0	60
	2EL132M6B	4,00	970	8,80	39,38	0,77	85,2	85,7	85,3	5,2	2,1	2,6	0,03400	46,0	60
	2EL132M6C	5,50	965	12,00	54,40	0,77	86,0	87,2	87,0	5,7	2,1	2,7	0,03900	51,0	60
	2EG160M6B	7,50	972	16,30	73,68	0,76	87,2	88,1	87,7	5,6	2,4	2,7	0,07900	113,2	63
	2EG160L6D	11,00	970	22,95	108,30	0,78	88,7	90,0	89,9	6,0	2,5	2,9	0,10500	136,1	63
	2EG180L6D	15,00	975	31,00	146,90	0,78	89,7	90,5	90,2	6,2	2,5	2,9	0,18000	175,2	64

PERFORMANCE AND DIMENSIONS

ELECTRICAL CHARACTERISTICS 400V 50Hz 3000 rpm

IE3

Voltage (V)	Type	Rated Values								Starting Values		Breakdown Torque	Moment of Inertia	B3 Motor Weight	Sound Pressure Level
		Power	Speed	Current	Torque	Power Factor	Efficiency % η			Current	Torque				
		kW	rpm	A	Nm	Cosφ	4/4	3/4	1/2	I_A/I_N	M_A/M_N	M_K/M_N	kgm²	kg	dB(A)
230/400	3EL071M2B	0,37	2830	0,86	1,25	0,81	76,6	77,0	75,0	6,0	2,8	3,0	0,00086	6,2	53
230/400	3EL071M2C	0,55	2830	1,19	1,86	0,84	79,4	80,2	78,8	6,1	2,9	3,3	0,00096	7,2	53
230/400	3EL080M2B	0,75	2880	1,59	2,49	0,84	80,7	82,0	81,5	6,7	3,0	3,6	0,00140	9,6	54
230/400	3EL080M2C	1,10	2880	2,26	3,64	0,85	82,7	83,0	82,4	6,8	3,1	3,8	0,00165	10,9	54
230/400	3EL090S2B	1,50	2900	2,97	4,94	0,86	84,8	85,4	84,2	7,6	3,1	3,9	0,00220	15,6	59
230/400	3EL090L2C	2,20	2900	4,25	7,24	0,87	85,9	86,8	86,1	7,2	3,0	3,8	0,00310	17,0	59
230/400	3EL100L2C	3,00	2915	5,58	9,83	0,89	87,1	87,6	86,9	7,9	3,0	4,1	0,00540	23,3	62
400/690	3EL112M2C	4,00	2915	7,28	13,10	0,90	88,1	88,8	88,2	7,5	2,6	3,9	0,01100	29,1	65
400/690	3EL132S2B	5,50	2945	9,90	17,83	0,90	89,2	89,0	88,6	8,9	2,9	3,9	0,02200	44,4	67
400/690	3EL132S2C	7,50	2945	13,20	24,32	0,91	90,1	90,5	89,7	8,4	2,6	4,0	0,02900	51,5	67
400/690	3EG160M2B	11,00	2950	19,70	35,60	0,88	91,2	91,0	90,5	8,0	2,6	3,9	0,05300	113,6	69
400/690	3EG160M2C	15,00	2950	25,90	48,55	0,91	91,9	92,1	91,6	8,9	3,1	4,2	0,06200	131,1	69
400/690	3EG160L2D	18,50	2945	31,70	60,00	0,91	92,4	92,7	92,3	8,9	3,1	4,2	0,07000	135,2	69
400/690	3EG180M2B	22,00	2957	38,10	71,05	0,90	92,7	92,9	92,0	8,6	2,6	3,9	0,08200	178,2	70

ELECTRICAL CHARACTERISTICS 400V 50Hz 1500 rpm

IE3

Voltage (V)	Type	Rated Values								Starting Values		Breakdown Torque	Moment of Inertia	B3 Motor Weight	Sound Pressure Level
		Power	Speed	Current	Torque	Power Factor	Efficiency % η			Current	Torque				
		kW	rpm	A	Nm	Cosφ	4/4	3/4	1/2	I_A/I_N	M_A/M_N	M_K/M_N	kgm²	kg	dB(A)
230/400	3EL071M4C	0,25	1435	0,67	1,66	0,71	76,0	75,4	71,5	5,4	2,2	3,0	0,00096	6,8	45
230/400	3EL071M4D	0,37	1435	0,97	2,46	0,70	78,5	78,2	75,0	5,5	2,2	3,1	0,00120	7,5	45
230/400	3EL080M4C	0,55	1450	1,34	3,62	0,73	80,8	80,4	77,0	5,9	2,1	3,1	0,00220	10,5	50
230/400	3EL080M4D	0,75	1450	1,77	4,94	0,74	82,5	82,3	80,0	6,2	2,5	3,4	0,00360	11,6	50
230/400	3EL090S4C	1,10	1450	2,46	7,25	0,76	84,5	84,3	82,0	7,0	2,6	3,6	0,00390	16,3	51
230/400	3EL090L4D	1,50	1450	3,30	9,88	0,77	85,3	85,2	83,0	7,2	2,8	3,8	0,00480	18,0	51
230/400	3EL100L4C	2,20	1450	4,65	14,49	0,79	86,7	87,2	86,0	7,2	2,8	3,6	0,01100	24,4	53
230/400	3EL100L4D	3,00	1450	6,26	19,76	0,79	87,7	88,0	87,0	7,2	2,8	3,6	0,01300	26,7	53
400/690	3EL112M4D	4,00	1460	8,05	26,16	0,81	88,6	88,4	87,5	7,4	2,8	3,8	0,01500	33,9	58
400/690	3EL132S4C	5,50	1460	10,65	36,00	0,83	89,6	90,2	90,0	7,4	2,8	3,4	0,03500	53,4	61
400/690	3EL132M4D	7,50	1465	14,40	48,90	0,83	90,4	90,4	89,4	7,9	3,0	3,8	0,04200	59,5	61
400/690	3EG160M4C	11,00	1470	21,00	71,46	0,83	91,4	91,7	91,0	7,6	2,8	3,3	0,08500	127,4	63
400/690	3EG160L4D	15,00	1470	28,70	97,45	0,82	92,1	92,4	91,9	7,8	2,8	3,6	0,09500	136,4	63
400/690	3EG180M4C	18,50	1475	35,00	119,80	0,82	92,6	93,2	92,9	7,7	3,0	3,3	0,14000	173,2	64
400/690	3EG180L4D	22,00	1470	41,40	142,92	0,82	93,0	93,7	93,7	8,0	3,0	3,4	0,16000	186,8	64

PERFORMANCE AND DIMENSIONS

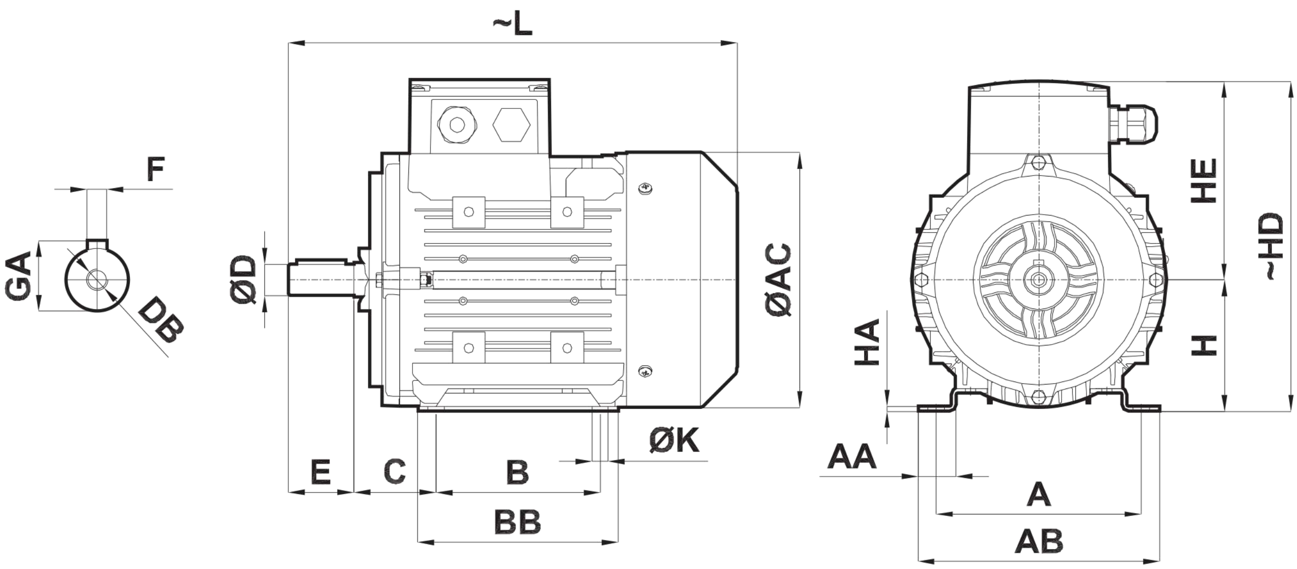
ELECTRICAL CHARACTERISTICS 400V 50Hz 1000 rpm

IE3

Voltage (V)	Type	Rated Values								Starting Values		Breakdown Torque	Moment of Inertia	B3 Motor Weight	Sound Pressure Level
		Power	Speed	Current	Torque	Power Factor	Efficiency % η			Current	Torque				
		kW	rpm	A	Nm	Cosφ	4/4	3/4	1/2	I_A/I_N	M_A/M_N	M_K/M_N	kgm²	kg	dB(A)
230/400	3EL071M6C	0,18	930	0,55	1,85	0,69	68,0	67,4	62,6	3,6	2,0	2,4	0,00092	6,7	41
	3EL071M6D	0,25	930	0,77	2,57	0,67	70,0	69,7	66,0	3,6	2,2	2,5	0,00105	7,5	41
	3EL080M6B	0,37	930	1,03	3,80	0,70	74,0	73,8	70,0	4,4	2,1	2,6	0,00240	9,8	43
	3EL080M6C	0,55	935	1,47	5,62	0,70	77,2	77,3	74,4	4,3	2,2	2,7	0,00270	10,6	43
	3EL090S6B	0,75	945	1,96	7,58	0,70	78,9	79,5	77,6	4,7	2,2	2,7	0,00400	14,6	46
	3EL090L6C	1,10	940	2,75	11,20	0,71	81,0	80,8	79,4	5,0	2,2	2,7	0,00480	17,0	46
	3EL100L6B	1,50	955	3,50	15,00	0,75	82,5	82,7	81,4	5,3	2,1	2,8	0,01400	22,5	50
	3EL112M6B	2,20	965	4,95	21,70	0,76	84,3	84,5	83,5	5,5	2,2	3,0	0,01900	27,2	56
400/690	3EL132S6B	3,00	970	6,55	29,40	0,77	85,6	85,5	84,5	6,2	2,1	3,0	0,03400	46,5	58
	3EL132M6C	4,00	970	8,52	39,40	0,78	86,8	87,0	85,5	6,2	2,2	3,0	0,03900	51,0	58
	3EL132M6D	5,50	970	11,55	54,15	0,78	88,0	88,9	88,5	6,2	2,2	3,0	0,04200	56,0	58
	3EG160M6D	7,50	972	15,55	73,68	0,78	89,1	89,4	88,4	6,3	2,6	3,0	0,10500	134,8	61
	3EG160L6E	11,00	972	22,90	108,07	0,77	90,3	90,9	90,5	6,6	2,9	3,3	0,13000	143,6	62
	3EG180L6E	15,00	975	30,80	146,92	0,77	91,2	91,6	91,0	6,7	2,9	3,1	0,20000	187,2	63

PERFORMANCE AND DIMENSIONS

DIMENSIONS B3

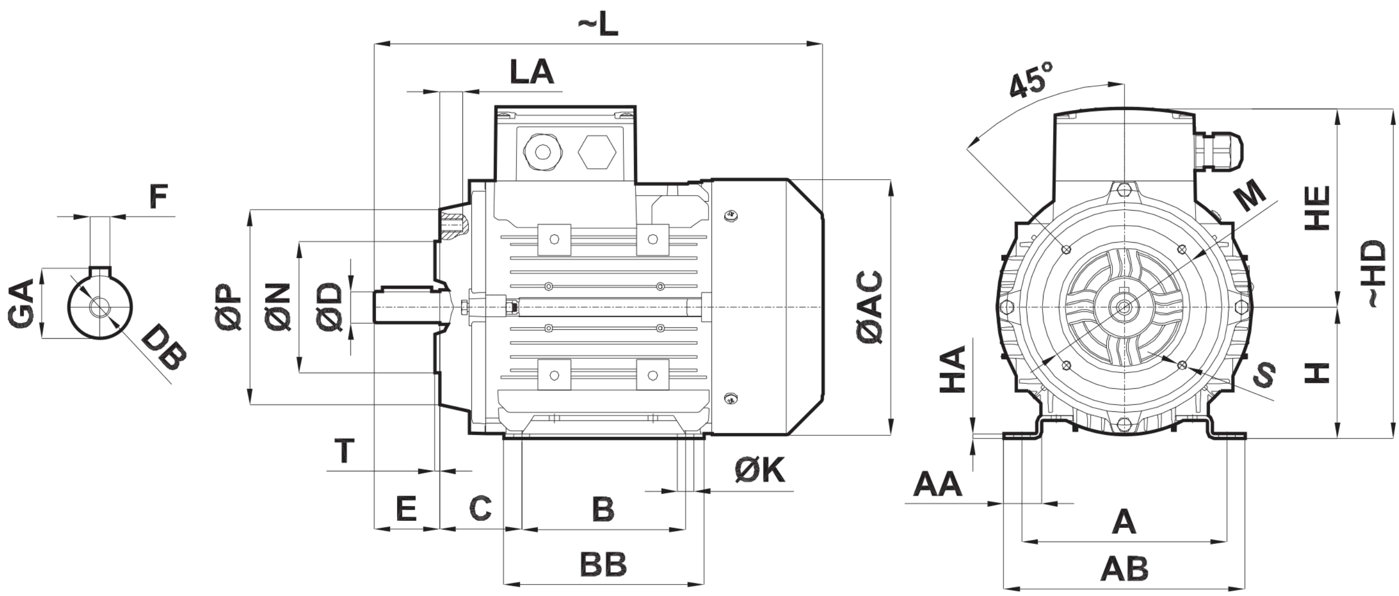


Frame Size	D [1]	E	L	AC	H [2]	HE	HD	F	GA	DB	C	ØK	B	BB	HA	AA	A	AB
071	14	30	241	137	71	112	183	5	16	M5	45	7	90	110	3	19	112	128
080	19	40	274	155	80	121	201	6	21,5	M6	50	10	100	122	3	23	125	147
090S	24	50	325	176	90	133	223	8	27	M8	56	10	100	151	4	27	140	166
090L	24	50	325	176	90	133	223	8	27	M8	56	10	125	151	4	27	140	166
100	28	60	370,5	193	100	147	247	8	31	M10	63	12	140	170	4	31	160	191
112	28	60	391	215	112	158	270	8	31	M10	70	12	140	177	4	36	190	215
132S	38	80	495	257	132	179	311	10	41	M12	89	12	140	212	5	34	216	246
132M	38	80	495	257	132	179	311	10	41	M12	89	12	178	212	5	34	216	246
160M	42	110	605	316	160	224	384	12	45	M16	108	14,5	210	323	15	49,5	254	295
160L	42	110	605	316	160	224	384	12	45	M16	108	14,5	254	323	15	49,5	254	295
180M	48	110	693	354	180	240	420	14	51,5	M16	121	14,5	241	319	15	50	279	324
180L	48	110	693	354	180	240	420	14	51,5	M16	121	14,5	279	319	15	50	279	324

[1] Tolerance "j6" up to 28mm, "k6" over 28mm EN 50347
[2] Tolerance "-0.5mm" EN 50347

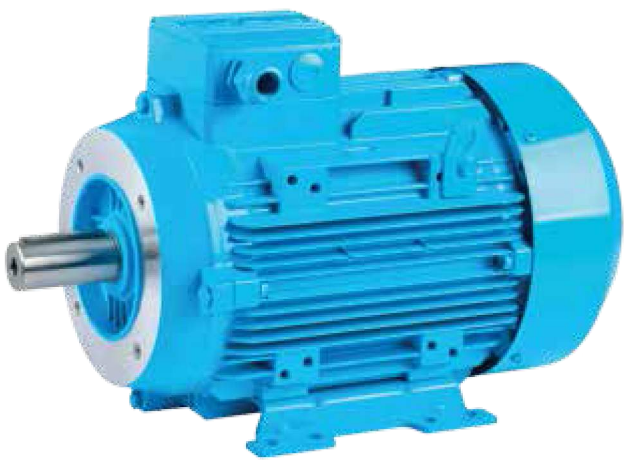
PERFORMANCE AND DIMENSIONS

DIMENSIONS B14 - B34



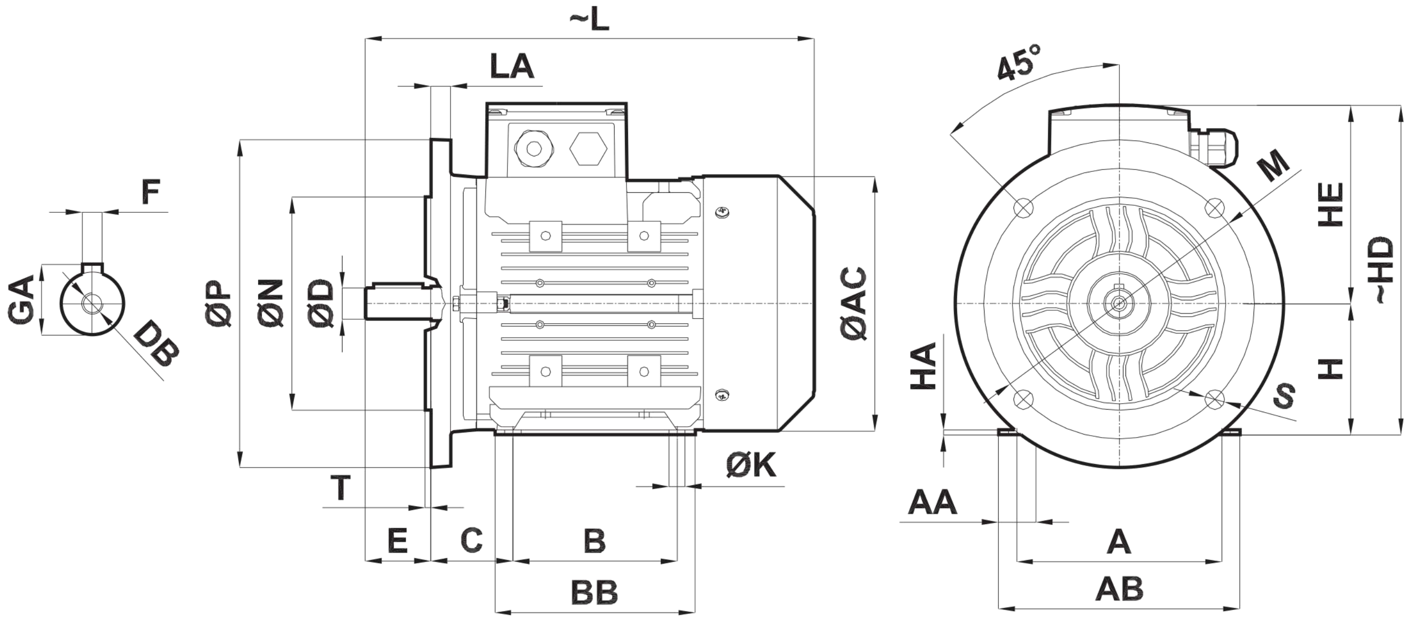
Frame Size	D[1]	N[2]	P	E	T	LA	L	AC	S	M	H[3]	HE	HD	F	GA	DB	C	ØK	B	BB	HA	AA	A	AB
071	14	70	106,5	30	2,5	12	241	137	M6	85	71	112	183	5	16	M5	45	7	90	110	3	19	112	128
080	19	80	118,5	40	3	12	274	155	M6	100	80	121	201	6	21,5	M6	50	10	100	122	3	23	125	147
090S	24	95	136,5	50	3	15	325	176	M8	115	90	133	223	8	27	M8	56	10	100	151	4	27	140	166
090L	24	95	136,5	50	3	15	325	176	M8	115	90	133	223	8	27	M8	56	10	125	151	4	27	140	166
100	28	110	159,5	60	3,5	17	370,5	193	M8	130	100	147	247	8	31	M10	63	12	140	170	4	31	160	191
112	28	110	159,5	60	3,5	17	391	215	M8	130	112	158	270	8	31	M10	70	12	140	177	4	36	190	215
132S	38	130	200	80	3,5	20	495	257	M10	165	132	179	311	10	41	M12	89	12	140	212	5	34	216	246
132M	38	130	200	80	3,5	20	495	257	M10	165	132	179	311	10	41	M12	89	12	178	212	5	34	216	246
160M	42	180	250	110	4	30	605	316	M12	215	160	224	384	12	45	M16	108	14,5	210	323	15	49,5	254	295
160L	42	180	250	110	4	30	605	316	M12	215	160	224	384	12	45	M16	108	14,5	254	323	15	49,5	254	295

[1] Tolerance "j6" up to 28mm, "k6" over 28mm EN 50347
[2] Tolerance "j6" EN 50347
[3] Tolerance "-0.5mm" EN 50347



PERFORMANCE AND DIMENSIONS

DIMENSIONS B5 - B35



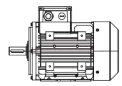
Frame Size	D[1]	N[2]	P	E	T	LA	L	AC	S	M	H[3]	HE	HD	F	GA	DB	C	ØK	B	BB	HA	AA	A	AB
071	14	110	160	30	3,5	8	241	137	10	130	71	112	183	5	16	M5	45	7	90	110	3	19	112	128
080	19	130	200	40	3,5	12	274	155	12	165	80	121	201	6	21,5	M6	50	10	100	122	3	23	125	147
090S	24	130	200	50	3,5	12	325	176	12	165	90	133	223	8	27	M8	56	10	100	151	4	27	140	166
090L	24	130	200	50	3,5	12	325	176	12	165	90	133	223	8	27	M8	56	10	125	151	4	27	140	166
100	28	180	250	60	4	15	370,5	193	14,5	215	100	147	247	8	31	M10	63	12	140	170	4	31	160	191
112	28	180	250	60	4	15	391	215	14,5	215	112	158	270	8	31	M10	70	12	140	177	4	36	190	215
132S	38	230	300	80	4	20	495	257	14,5	265	132	179	311	10	41	M12	89	12	140	212	5	34	216	246
132M	38	230	300	80	4	20	495	257	14,5	265	132	179	311	10	41	M12	89	12	178	212	5	34	216	246
160M	42	250	350	110	5	20	605	316	18,5	300	160	224	384	12	45	M16	108	14,5	210	323	15	49,5	254	295
160L	42	250	350	110	5	20	605	316	18,5	300	160	224	384	12	45	M16	108	14,5	254	323	15	49,5	254	295
180M	48	250	350	110	5	14	693	354	18,5	300	180	240	420	14	51,5	M16	121	14,5	241	319	15	50	279	324
180L	48	250	350	110	5	14	693	354	18,5	300	180	240	420	14	51,5	M16	121	14,5	279	319	15	50	279	324

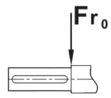
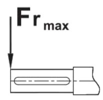
[1] Tolerance "j6" up to 28mm, "k6" over 28mm EN 50347
[2] Tolerance "j6" EN 50347
[3] Tolerance "-0.5mm" EN 50347

OVERHUNG LOADS

HORIZONTAL MOUNTING - Permissible Overhung Loads

Mounting Positions IM: B3, B5, B6, B7, B8, B14, B34, B35

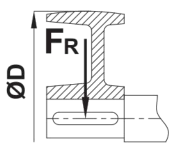


Frame Size	Fa=0	
	Fr_0 	Fr_{max} 
2 Poles 3000 rpm	**Fr_0 [N]**	**Fr_{max} [N]**
71	380	340
80	640	550
90	750	660
100	1000	900
112	1000	910
132	1520	1220
160	2800	2300
180	3250	2650
4 Poles 1500 rpm	**Fr_0 [N]**	**Fr_{max} [N]**
71	520	440
80	800	700
90	950	800
100	1300	1100
112	1300	1100
132	1950	1600
160	3300	2500
180	4100	3400
6 Poles 1000 rpm	**Fr_0 [N]**	**Fr_{max} [N]**
71	580	500
80	870	800
90	1090	900
100	1500	1250
112	1500	1250
132	2200	1800
160	4050	3200
180	4720	3830

Overhung Load (F_R):
Overhung load can be calculated according to below written formulae. Calculated overhung load must be below permissible overhung loads given at tables **(F_R < Fr_x).**

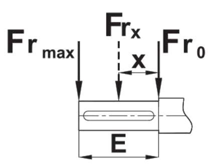
$$F_R = k \cdot \frac{P}{D \cdot n} \cdot 10^7 \, (N)$$

P: Motor power (kW)
D: Pulley diameter (mm)
n: Motor speed (rpm)
k: Overhung load factor
- Spur gears, chain drives with low speed = 2,1
- Trigger belts = 2,5
- V type belts = 5



Correction of Permissible Overhung Load (Fr_x) :
If the overhung load is applied between points x_0 and x_{max} , the permissible overhung load can be corrected with the following formulae.

$$Fr_X = Fr_0 - \frac{x}{E}(Fr_0 - Fr_{max})$$



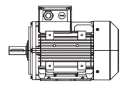
F_R < Fr_x: Calculated overhung load must be below permissible overhung loads given at tables.

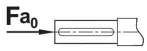
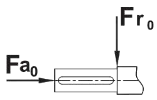
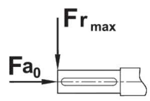
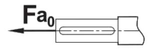
Fa: Axial load
Fr_0 : Permissible overhung load at shaft shoulder
Fr_{max} : Permissible overhung load at shaft end point
Permissible loads are calculated for L_{h10} 20000 h bearing lifetimes according to ISO 281

AXIAL LOADS

HORIZONTAL MOUNTING - Permissible Axial Loads

Mounting Positions IM: B3, B5, B6, B7, B8, B14, B34, B35



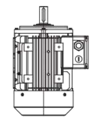
Frame Size	Push			Pull
	$Fr = 0$	$Fr = Fr_0$	$Fr = Fr_{max}$	$Fr = 0$
				
2 Poles 3000 rpm	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**
71	110	110	110	250
80	190	190	190	400
90	210	210	210	440
100	270	270	270	620
112	270	270	270	620
132	380	380	370	940
160	2280	1060	1020	1800
180	2660	1250	1250	2100
4 Poles 1500 rpm	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**
71	110	110	110	380
80	190	190	190	590
90	210	210	210	650
100	300	300	300	870
112	300	300	300	900
132	400	400	400	1350
160	2280	1400	1400	2570
180	2660	1570	1500	3000
6 Poles 1000 rpm	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**
71	110	110	110	450
80	190	190	190	720
90	210	210	210	810
100	290	290	290	1090
112	290	290	290	1090
132	380	380	380	1620
160	2480	1540	1520	3000
180	2750	1780	1700	3500

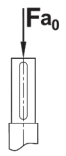
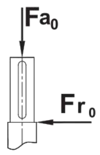
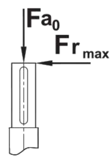
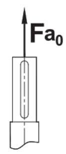
Fa_0 : Permissible axial load
Fr: Overhung Load
Fr_0 : Permissible overhung load at shaft shoulder
Fr_{max} : Permissible overhung load at shaft end point
Permissible loads are calculated for L_{h10} 20000 h bearing lifetimes according to ISO 281.

AXIAL LOADS

VERTICAL MOUNTING – Shaft Extension Pointing Upwards - Permissible Axial Loads

Mounting Positions IM: V3, V6, V19, V35, V37



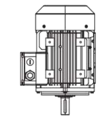
Frame Size	Push			Pull
	Fr=0	$Fr = Fr_0$	$Fr = Fr_{max}$	Fr=0
				
2 Poles 3000 rpm	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**
71	100	100	100	290
80	170	170	170	460
90	180	180	180	520
100	250	250	250	680
112	250	250	250	680
132	300	300	300	1100
160	2080	680	690	2160
180	2410	780	770	2570
4 Poles 1500 rpm	**Push**			**Pull**
	Fa_0 [N]	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**
71	95	95	95	390
80	160	160	160	580
90	170	170	170	660
100	210	210	210	930
112	210	210	210	930
132	240	240	240	1500
160	2500	1150	1150	2160
180	2900	1250	1250	2570
6 Poles 1000 rpm	**Push**			**Pull**
	Fa_0 [N]	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**
71	95	95	95	480
80	160	160	160	780
90	170	170	170	880
100	230	230	230	1180
112	210	210	210	1200
132	250	250	250	1850
160	2980	1360	1260	3300
180	3400	1560	1560	3800

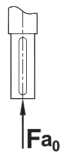
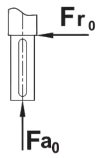
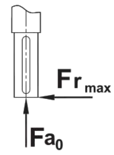
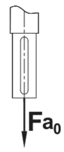
Fa_0: Permissible axial load
Fr: Overhung Load
Fr_0 : Permissible overhung load at shaft shoulder
Fr_{max} : Permissible overhung load at shaft end point
Permissible loads are calculated for L_{h10} 20000 h bearing lifetimes according to ISO 281.

AXIAL LOADS

VERTICAL MOUNTING – Shaft Extension Pointing Downwards - Permissible Axial Loads

Mounting Positions IM: V1, V5, V15, V17, V18



Frame Size	Push			Pull
	$Fr = 0$	$Fr = Fr_0$	$Fr = Fr_{max}$	$Fr = 0$
				
2 Poles 3000 rpm	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**
71	130	130	130	260
80	220	220	220	420
90	250	250	250	450
100	330	330	330	560
112	340	340	340	560
132	490	490	490	820
160	2600	1300	1280	1650
180	3070	1550	1550	1900
4 Poles 1500 rpm	**Push**			**Pull**
	Fa_0 [N]	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**
71	130	130	130	370
80	220	220	220	580
90	260	260	260	620
100	380	370	370	810
112	410	400	400	810
132	580	570	570	1180
160	3500	1850	1840	2200
180	4000	1980	1950	2600
6 Poles 1000 rpm	**Push**			**Pull**
	Fa_0 [N]	**Fa_0 [N]**	**Fa_0 [N]**	**Fa_0 [N]**
71	130	130	130	440
80	220	220	220	720
90	250	250	250	770
100	360	360	360	1030
112	390	390	390	1000
132	560	560	560	1450
160	3100	1920	1900	2800
180	3600	2260	2250	3300

Fa_0: Permissible axial load
Fr: Overhung Load
Fr_0 : Permissible overhung load at shaft shoulder
Fr_{max} : Permissible overhung load at shaft end point
Permissible loads are calculated for L_{h10} 20000 h bearing lifetimes according to ISO 281.